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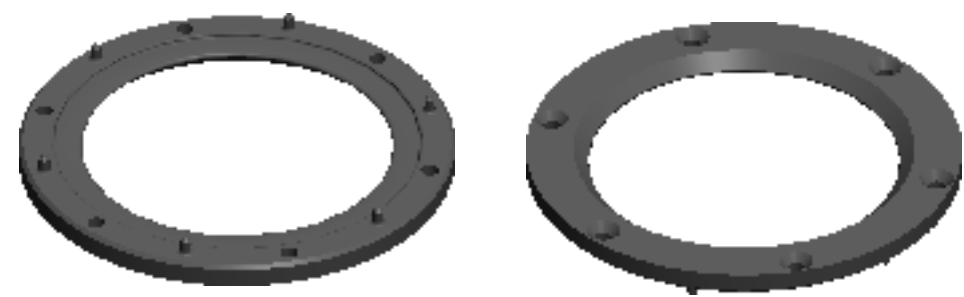
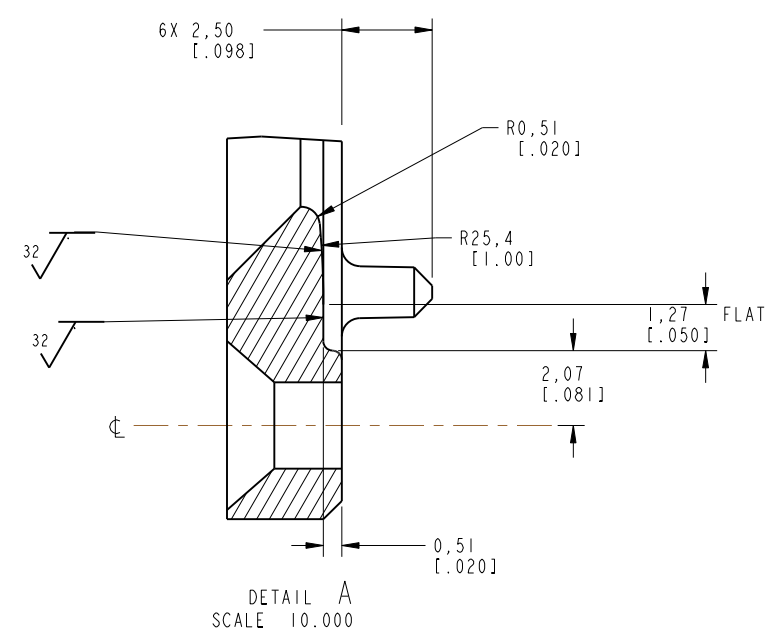
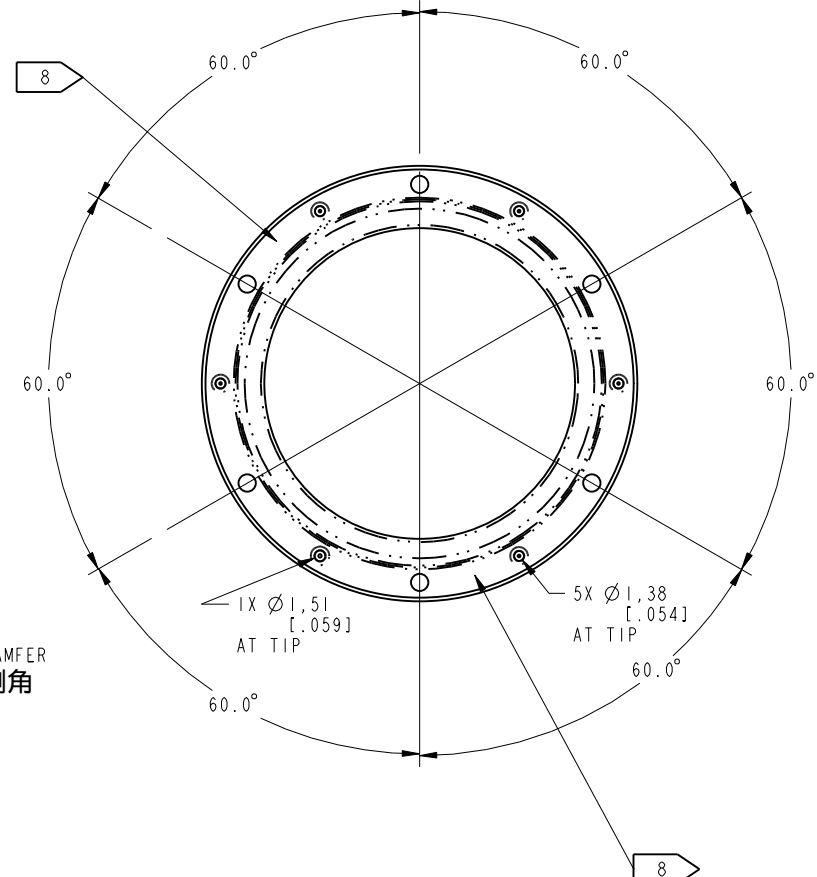
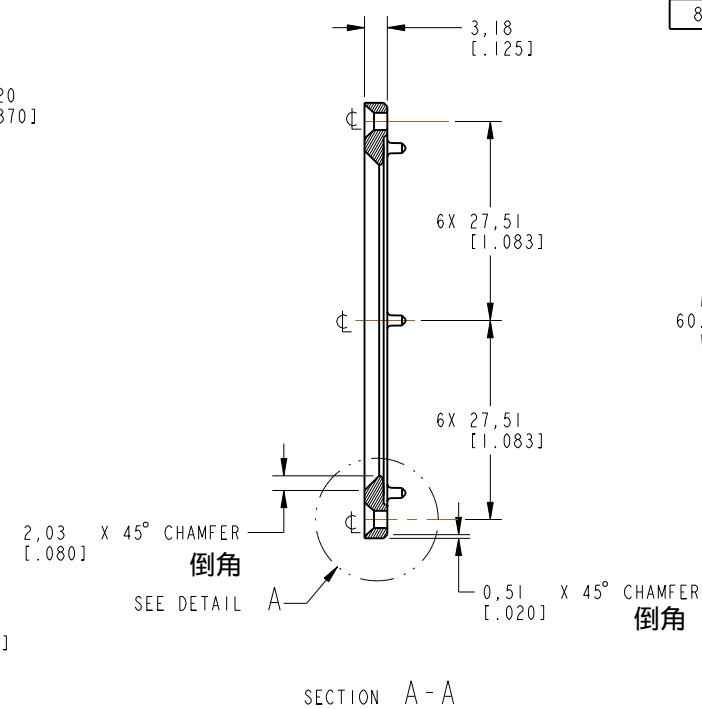
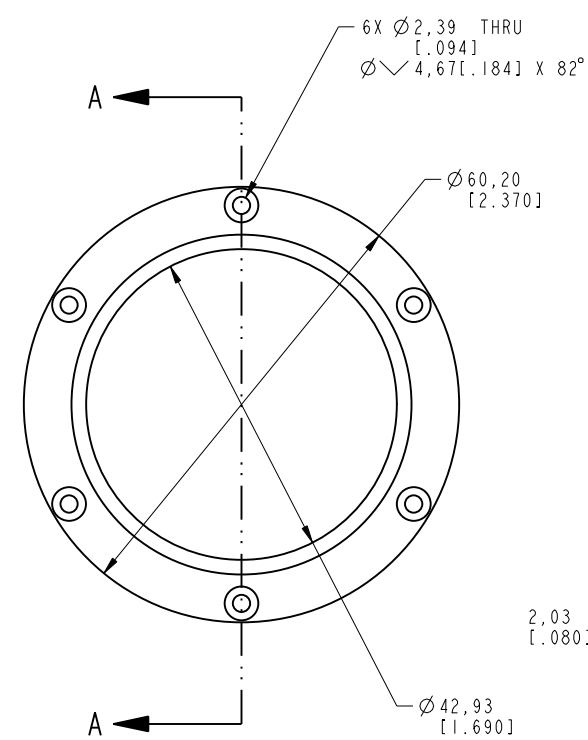
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NOTES: UNLESS OTHERWISE SPECIFIED.

- ALL MATERIALS SHALL BE RoHS COMPLIANT TO EU RoHS DIRECTIVE 2002/95/EC AND REVISIONS. SUPPLIER SHALL PROVIDE CERTIFICATE OF COMPLIANCE AND CONSTITUENT MATERIALS UPON REQUEST.
- MATERIAL: ZINC, DIE CAST ALLOY ZAMAK #3 OR ZA-27 OR MACHINED ALUMINUM.
- FINISH: MICROPOROUS OR MICRO-CRACKED BLACK CHROMIUM OVER HIGH PHOSPHOROUS ELECTROLESS NICKEL (12-13%P), CLASS I, GRADE C, OVER 0.0002 INCH MINIMUM COPPER UNDERPLATE ON ZAMAK #3, OR AFTER ZINCATE TREATMENT IF PLATING ZA-27. IF PLATING ZA-27, AVOID EXCESSIVE SMUT FORMATION TO ASSURE GOOD PLATING ADHESION.
- TEXTURE: EDM FINISH 0,038 [.0015] DEEP PER FLUKE-SUPPLIED PLAQUE SET "B" (SIMILAR TO MOLD-TECH #MT-11020). DO NOT APPLY TEXTURE TO SURFACES WITH 32 SURFACE FINISH NOTES.
- PARTS SHALL BE VISIBLY UNIFORM IN QUALITY AND APPEARANCE. THEY SHALL BE FREE OF BURRS, CRACKS, VOIDS, SHARP EDGES, AND OTHER HARMFUL DEFECTS THAT COULD ADVERSELY AFFECT LIFE AND SERVICEABILITY.
- REMOVE ALL CHIPS, BURRS, AND BREAK SHARP EDGES R .005 MAX.
- ALL DIMENSIONS APPLY AFTER PLATING.
- EJECTOR PINS MAY BE LOCATED ON THIS SURFACE.
- USE 3D CAD FILES FOR FEATURES NOT DIMENSIONED. TOLERANCES SHALL BE HELD TO ±.012 MM (.005 INCH) FROM NOMINAL.

- 所有材料符合EU RoHS 2002/95/EC。需要提供材质证书。
- 材料：锌合金压铸Zamak #3或ZA-27或机加工铝。
- 表面处理：多微孔的或微小裂痕的黑色铬，在高磷电镀镍（12-13%P）上，等级I，级别C，最里面的是最小0.0002英寸的镀铜（直接在Zamak #3上），或者如果是ZA-27材料的话则是在镀锌处理后。如果是ZA-27镀层的话，避免过多污迹的行程来确保镀层的粘附度。
- 纹理：EDM表面处理0.038【0.0015】深，根据客户指定的B系列（类似于Mold-Tech的#MT-11020）。不要在Ra32的表面上做纹理。
- 产品外观和质量需要是一致的。无毛刺，无裂痕，无孔洞，无利边，没有其他影响使用和寿命的缺陷。
- 去掉碎屑，毛刺，利边做到R0.005最大。
- 所有尺寸都是涂层后尺寸。
- 推针可以放在这个表面上。
- 为表明尺寸见3D图。公差+/-0.012mm（0.005英寸）。

LTR	DESCRIPTION	APPROVAL/DATE			
		DWN	CHK	APPRVD	APPRVD
3	ADDED SIX ALIGNMENT PINS			GJG	
				3-7	
				2013	



除非另注，单位尺寸mm【英寸】

未注公差

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS (INCHES)		DESCRIPTION <b>RETAINER RING TWO DIE CAST, IR WINDOW FLK-CV200-2003</b>	
TOLERANCES ARE: XX [.XX] = ±0.24 [.010] .XX [.XXX] = ±0.12 [.005] ANGLES = ± 1/2°	SIZE <b>D 4328404</b>	PART NO. <b>89536</b>	FSCM <b>89536</b>
DO NOT SCALE DRAWING		SHEET 1 OF 1	

FLK-CV200-2003